THE ASYMMETRIC HYDROBORATION OF SIMPLE ALKENYLSILANES: CHIRAL a-SILYLALKYL- BORANES AND ALCOHOLS

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(Received in UK 21 November 1987).

ABSTRACT: The detailed study of the asymmetric hydroboration of various vinyi-
silanes with monoisopinocampheylborane (IPCBH₂) is presented. In all cases, β -
substitution on the vinyisilane gives monomeric dialky bor characterization of the borane intermediates was achieved employing NMR ("18, 19C, 1H, 2PSi).

Some years ago, we initiated a series of studies on the hydroboration of various alkenylsilanes in order to determine the feasibility of such an approach to prepare carbofunctionalized organosilanes, or, in an opposite sense, silyl-substituted organoboranes, in a regioselective manner.² These studies revealed that dialkylboranes such as 9-borabicyclo[3.3.1]nonane (9-BBN) could effectively be employed to convert silyl substituted terminal afkenes to the corresponding B. y. or & silvialkylboranes.

Borane, itself, was found to be far less selective than were dialkylboranes for the hydroboration of 1, except in the case of ally silanes (ie. 1, n = 1, R = H),³ which gave excellent γ selectivity even with this unsubstituted reagent. Perhaps, most intriguing was the fact that these studies also provided a new route to a-silylalkylboranes through the hydroboration of 1-silylalkenes such as cis-1-propenyltrimethylsilane (3b).

3_b

4b ($meso/di = 2:1$)

Dialkylboranes such as 4b are unique among such species in that they exist only in monomeric form without the need of an excess of the alkene to repress dehydroboration, giving rise to a ¹¹B NMR signal at 83 ppm.^{2b} Methanolysis provides the corresponding borinate ester (5b) and oxidation affords 1-trimethylsilyl-1-propanol (6ba) in 95% regioisomeric purity.

The fact that the hydroboration of 3b led to such high α -selectivity and the resulting organoboranes were so resistent toward further hydroboration appeared to make them good candidates for the formation of optically-active silylated organoboranes through the use of chiral hydroborating agents. Of the known reagents,⁴ monoisopinocampheylborane (IPCBH₂)^{4b,c} was particularly attractive in that it would be expected to form 1:1 adducts with 3b while still maintaining a preference for α placement of the boron atom. Moreover, the ready availibility of the reagent in either enantiomeric form coupled with the versatility of the resulting adducts in both chemical transformations and purification, added to its appeal for the present study.⁵ Thus, we chose to examine the hydroboration of several representative methyl substituted vinylsilane derivatives. first with borane, itself, to develop a clear picture of the hydroboration process, and second. with IPCBH₂, to evaluate the potential of this reagent to induce asymmetry in the resulting α silylalkylborane adducts.

RESULTS AND DISCUSSION

For the purpose of this study, the required vinyisilanes were prepared in good yield from the corresponding vinyl Grignard reagent.⁶ We examined the behavior of each with borane-methyl sulfide complex (BMS) as the hydroborating agent in a 2:1 stoichiometric ratio. To ascertain the efficiency of the reaction and the regioselectivity of the process, the intermediate organoboranes were oxidatively converted to the corresponding alcohols. These results are presented in Table 1.

TABLE 1. THE HYDROBORATION/OXIDATION OF VINYLSILANES WITH BMS.

GC (isolated) yield. b. cistrans = 7/3, c. reference 7. d. No evidence could be found for a а. regioisomeric alcohol by capillary GC, 1H- and 13C- NMR.

These data reveal several important features of the reaction. For one, **B** substitution of vinyisilanes clearly enhances the placement of the boron atom α to the silyl group. Thus, while a single methyl group gives ca. 5% of the undesired β product, this regioisomer is completely eliminated with a second β group, even with larger groups on the silicon. Moreover, in all cases, complete hydroboration of 3 occurs with this 2:1 stoichiometry.

The racemic α -silyl alcohols (6) were used as models to test the use of H NMR together $Eu[(*)-(tfc)]_3$ or $Eu[(*)-(htc)]_3$ shift reagents to evaluate the optical purities ΟŤ either with such compounds. The racemic nature of these alcohols was also confirmed by their absence of optical rotations.

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In order to obtain more information as to the nature of the borane adducts formed under the reaction conditions, we examined the hydroboration mixtures obtained from the isobutenyl compounds (ie. 3d-f) spectroscopically, as well as after both methanolysis and hydrolysis, by 11B, ¹³C, and ²⁹Si NMR (Table 2), ¹H NMR and capillary GC.

TABLE 2. NMR CHARACTERIZATION OF BIS-[(a-SILYL)ISOBUTYL]BORANES.

^a Recorded in CDCI, solution.

The sole initial product formed from the isobutenylsilanes (3d-f) is the corresponding monomeric bis[1-(silyl)isobutyl]borane product (ie. 4d-f) (¹¹B NMR = 80 ppm). No peak was observed at 32 ppm, indicating that the monoalkylborane formed, is a more reactive hydroborating agent than is BMS. Additionally, due to the chiral carbon next to the silyl group, diastereoisomers (dlimeso) can be formed. From our earlier studies²⁶ on the ¹³C NMR assignments of the borinate derivatives of of bis-[1-(trimethylsilyl)-1-propyl]borane (ie. 5b), bis-[1-(trimethylsilylethyl]borane (ie. 5a) and the methoxy carbons are different for the dl and meso isomers. (ie. 52.9 ppm (meso-5a), 54.2 ppm (dl-5a) and 53.0 ppm (meso-5b), 54.3 ppm (dl-5b)). The similarity of this feature in the case of the isobutyl derivatives (ie. 5d-f) to that observed for the corresponding ethyl (5a) and propyl (5b) compounds led us to assign the structures shown in Table 2. The ¹H NMR (cf. Experimental Section) of the methoxyboranes (ie. 5d-f) also fits our earlier observation² that the methoxy protons of meso isomer are found upfield (ca. 0.1 ppm) from the corresponding di isomer. From these data, we find that the dl isomer predominates (ca. 90%) over the meso isomer in each of the isobutyl cases. The ²⁹Si NMR spectra of these compounds consistently agree with this distribution of diastereomers in each case and, likened to the ¹H NMR, the meso isomer is upfield from the corresponding dl isomer (cf. Table 2).

For analysis and identification purposes, the corresponding borinic acids (7d-f) were also prepared. The ¹H NMR of the hydroxy protons of 7d-f are found at ca. 5.0 ppm with the di being downfield (ca. 0.2 ppm) from the corresponding meso isomer in each case. Integration of these signals was consistent with the presence of ca. 90% of the disomer in each of these derivatives.

The capillary GC analysis of 5d,f and 7d,f revealed that these pairs of diastereomers could be separated with the retention time of the meso isomer being shorter than that of the dl in each The lower volatility of the dimethylphenyisilyl derivatives (ie. series e) precluded their case. clean separation for analytical evaluation. It should be emphasized that these borinic acid and methyl ester derivatives can be analyzed by capillary GC without decomposition. For the former compounds, this is remarkable and this work describes this analysis for the first time. Moreover, the hydroxylic protons show no tendency to exchange on the ¹H NMR time scale and exhibit sharp bands (3 each in the case of 7d,f) for a free OH in the 3600-3650 cm⁻¹ range of their IR spectra.

The difference of the dilmeso ratios observed for the dialkylboranes derived from either 3a or 3b (ie. 4a and 4b: dlimeso = 33:67)^{2b} compared to the isobutenyisilanes (ie. 4d-f dlimeso = 90:10) reveals that the selectivity in the hydroboration with 1-silylisobutylboranes (8d-f) of another (3d-f) is higher and prefers the dl form while (1-trimethylsilyl-1-propyl)borane isobutenyisilane with another cis-1-propenyltrimethylsilane (3b) or 1-(trimethylsilyl)ethylborane (8a) with $(8b)$ another vinyltrimethylsilane (3a) is less and the meso product is preferred.

Having observed significant diastereoselectivity for the hydroboration of the isobutenylsilanes, it was decided to investigate the asymmetric hydroboration of this representative set of methylated derivatives to determine those factors which influenced the process. From the extensive studies of Brown and Singaram,⁵ it was clear that IBCBH₂ not only is available in 100% ee, but also provides good asymmetric induction for both trans-disubstituted and trisubstituted alkenes, a matter of principal importance for our systems where silyl substitution can significantly alter the regio-

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selectivity of the hydroboration process when dialkylboranes are employed. Moreover, the interme-1:1 adducts can often be directly resolved by simple crystallization to give pure diastereodiate mers from which a-pinene can be removed to provide homochiral organoborane derivatives.⁵ Thus, we examined the reaction of IPCBH, with our representative silylalkenes employing a 1:1 stoichiometry determine the regiochemistry, enantiofacial selectivity and overall chemical efficiency of the ١n process. These results are summarized in Table 3.

> H_2O_2 OH $H \rightarrow \leftarrow \begin{cases} \text{SiR}_{3} \\ \text{v-BH(IPC)} \end{cases}$ $\overline{\mathbf{3}}$ R 10

TABLE 3. THE HYDROBORATION/OXIDATION OF VINYLSILANES WITH IPCBH.⁴ (9).

a. Prepared from (R) - $(+)$ - α -pinene, 94% ee. b. GC(Isolated) yield. c. Eu{ $(+)$ - (tc)]₃, [Aldrich] d. Eu{ $(*)$ - (tc)]₃, [Aldrich] d. Eu{ $(*)$ - (tc)]₃, [Aldrich] e. Eu{ $(*)$ - $(th)c$]₃, [Aldrich] e. Eu{ $(*)$ - $(th)c$]₃, [Ald

Under our conditions, the 1:1 stoichiometry provides essentially quantitative yields of the silylated alcohols (6) suggesting that dialkylboranes such as 10 could be formed as the major reaction products with the proper substitution pattern on 3. While the vinyl compound (3a) was found to give α /B mixtures, this is entirely consistent with our earlier findings² on the behavior of this unsubstituted vinylsilane. Moreover, in this case we examined a 2:1 stoichiometry with the finding the reaction is both incomplete (78%) and slightly more β -selective (α/β = 33:67), again as expected from our previous studies. Similarly, the dramatic change to an efficient α -selective process with a single β methyl group was expected with the unanticipated feature that the trans isomer (ie. 3c) would give a single regioisomeric product! Also, within the limits of detection, both by NMR and capillary GC, we found only the α product from the isobutenylsilanes. Thus, control of the regiochemistry was achieved with 9 as the hydroborating agent for B-substituted vinyisilanes which contain trans substitution with respect to the silyl group. In this regard, larger groups on silicon do not detract from this regioselectivity.

To understand better the nature of the borane adducts formed under these reaction conditions, the hydroboration mixture was monitored spectroscopically, by ¹¹B NMR. The peak of IPCBH₂ dimer (22 ppm) disappeared as soon as the vinylsilane (3b-f) was added, and a broad peak at 80 ppm appeared. The reaction was complete, forming the dialkylborane (10) in ca. 30 mins. After the

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addition of 1 eq of MeOH, the peak at 80 ppm disappeared, and a large peak at 54 ppm appears, consistent with the formation of a borinate ester. A small peak (ca. 5%) at 32 ppm (RBOMe,) indicated that some displacement of the alkyl groups had occurred, which GC analysis revealed to be apinene rather than 3. Similar results were obtained when H₂O was added instead of MeOH.

It has been found that IPCBH₂ gives very low asymmetric induction in the hydroboration of cis alkenes.⁵ The complete lack of asymmetric induction in the case of 3b demostrates that even when one forces the boron to a single carbon on the double bond, no enantioselectivity occurs. The case of 3a reinforces this point. Thus, when a pure sample of 3ax was isolated by preparative GC, it, too, was found to be completely racemic.

For 3c, moderate enantioselectivity (36% ee) was achieved. This result reveals that the trans-substitution not only has a positive steric influence on the regiochemistry of the hydroboration with IPCBH₂ as compared to the cis isomer, but also enhances the enantioselectivity of the process.

The hydroboration/oxidation of 3d with 9 results in a slightly lower enantiomeric excess (ie. 24%) than that observed from 3c, suggesting that the additional cis-substitution actually has a negative effect on the asymmetric induction with IPCBH₂, an effect which is consistent with Brown's findings, and may well result from electron-donating properties of this added alkyl group which results in a less selective process. Our results on changing the substitution on silicon suggest that for a positive increase in the asymmetric induction to be achieved, a radially symmetric increase in the steric bulk is more effective than merely adding one larger group (cf. Table 3, 3d-f). Moreover, we carried out the hydroboration/oxidation of 3d with dilongifolylborane (Lgf₂BH)^{4d} which has an intermediate steric bulk when compared to diisopinocampheylborane^{4x} vs (9). It gives (+)-6d α (>98% regioisomeric purity) in 32% ee $(\alpha)^{35}$ = +5.45°) (74% yield), but fails to react with the more hindered 6e. Hence, this reagent appears to be of less general utility than is 9 for the hydroboration of 3.

Numerous models, both experimentally and theoretically derived, have been proposed to explain the hydroboration reaction.⁶ However, while consistently predictable S configurations⁵ (unless the group priorities are reversed) are obtained as the major enantiomeric alcohols from transdisubstituted and trisubstituted alkenes and IPCBH₂ (from (+)-a-pinene), no working model has been proposed to explain the selectivity. By analogy with these selectivities, the expected absolute configurations of the silylated alcohols obtained from vinylsilane/IPCBH₂ adducts should be the corresponding 1S isomers. It should be noted that IPCBH₂ (from $(+)$ - α -pinene) gives the opposite configuration at C-3 from the hydroboration of 2-methyl-2-butene compared to that obtained from Lgf₂BH₁5 a result which was also found in the hydroboration of 3d. Thus, the silylated alkenes appear to behave in an analogous manner to their all-carbon counterparts, differing principally in the degree of enantiofacial selectivity.

We view the selectivity of IBCBH, as arising from the considerations illustrated in Figure 1 below. In this picture, the vinylic C-H bond is essentially colinear with the B-IPC bond to minimize the steric interactions of the alkene with this large group. Thus, an alkene approaching 9 prefers the less crowded exo face of the pinanyl ring system from the side away from the protruding methyl group at C-2. The near planar arrangement of the C-1 to C-5 array for the pinanyl system together with the approach on the C-4 side of the rigid ring system has been found by X-ray analysis of the N,N,N',N'-tetramethylethylenediamine complex of 9.⁸⁴ This model explains all of the known enantiomeric preferences for the various alkene types, when one considers the two possible orientations which give rise to the observed enantiomeric products. For A, difficulties arise when steric interactions are encountered between the trans groups on the alkene and the 2-Me through C-4 array. This is relieved in approach B where the orientation of these trans groups with respect the ring can be better accomodated in the hydroboration process. With this picture, our data can be readily understood. For one, the model clearly predicts low or no asymmetric induction for compounds not having a trans substitution pattern. Our silyl compounds show a sensitivity to the general bulk of the silyl group consistent with the model. Also, the longer Si-C bonds compared to their all-carbon counterparts would be expected to lead to a lowering of the enantioselectivity, a prediction consistent with experimental findings (eg. Compare 3c (36% ee) to the corresponding Fbutyl compound (76% ee)⁵). Hence, the model appears to provide a satisfactory explanation of the observed selectivities with this chiral hydroborating agent.⁸⁶

The enantiomeric excess in each case was measured by H NMR combined with $Eu[(+)-(t/c)]_3$ or Eu[(+)-(hfc)]₃. In the cases of 6a, 6b and 6d, the Me₃SI group was monitored. The peak separations were satisfactory and were integrated to give the ee. The doublet observed for the a-methine proton did not resolve well. In all cases, the minor enantiomeric silyl alcohol obtained from IPCBH₂ (from (+)- α -pinene) was shifted more downfield than the major enantiomer. In distinguishing the enantiomers of 6e, some problems occurred. The two methyl groups on Si are not identical. Thus, when 6e complexes with Eu[(+)-(tfc)], four peaks were expected. However, before the separation is sufficient to obtain a clean integration, the peaks from the shift reagent began to interfere with the spectrum. The doublet observed for the α -methine proton also cannot be separated cleanly. Fortunately, Eul(+)-(hfc)], exhibited no interference in the region of the Me,SI group, so that a satisfactory analysis could be achieved. The ¹H NMR of 6f with Eu[(+)-(tfc)], gave a good separation for the methine proton to give the cited ee. The determination of optical purity of 6d using Mosher's ester^e was less informative than the NMR study with $Eu(\leftrightarrow -(tic)₃$. In this case, ¹H NMR of the α -methinyl hydrogen signals separated by ca. 1.7 Hz, the trimethylsilyl signals by ca. 2.2 Hz. The ¹⁹F NMR signals were different by ca. 6 Hz. However, these differences were insufficient to obtain a clean baseline peak separation. Moreover, we were unable to obtain an effective separation of these diastereomers with capillary GC.

This study revealed that the substitution on silicon has an influence on the asymmetric hydroboration of alkenylsilanes. Larger substitutents on silicon give more asymmetric induction in isobutenylsilane systems. Also, a trans-1,2-disubstitution pattern is necessary to achieve significant asymmetric induction. However, the optical purities of the a-silyl alcohol are not great, even in the best case (ie. 40% ee). However, this study does establish that moderate asymmetric induction can be achieved in a-silylated organoboranes and that these adducts can be obtained in excellent yield and regiolsomeric purities. Our model for the origin of the asymmetric induction with 9 provides a basis for continued study to increase this enantiofacial selectivity.

EXPERIMENTAL SECTION

All experiments were carried out in predited $[4 \text{ h} \text{ at } 110^{\circ}\text{G}]$ glassware under a nitrogen atmosphere. Standard handling techniques for alr-sensitive compounds were employed throughout this study¹⁰. Melting poin performed using either a Perkin-Elmer Sigma-18 Gas Chromatograph equipped with a 6' X 1/8" 20%. SE-30 on DCDMS treated Chromasorb W or a 50M X 0.25mm Silar 10c fused silica [3-cyanopropyl silicone] capitary column or a
Perkin-Elmer 8320 capitary gas chromatograph with a 30M X 0.25mm bonded FSOT 20% SE-30 capitary column. Preparative gas chromstography was performed using a Varian 90-P3 Gas Chromstograph. Optical rotations were measured using a Perkin-Elmer 243 B with a 9.1 dom cell at the indicated concentration [grido nt. . solvent []. Species were
recorded on the following instruments: IR: Perkin-Elmer 283 spectromater or Nicolat 8000 series FT-IR (TF = thi prior to use by standard methods (of reference 2b).

cla-1-PROPENYLTRIMETHYLSILANE (3b): This compound was prepared as reported.⁶ ¹H NMR(CDCL) δ 0.08(s, 9H), 1.73(dd, 3H, $j = 8.7$ Hz, $j = 1.4$ Hz), 5.45(dq, 1H, $j = 14$ Hz, $j = 1.4$ Hz), 6.38(dq, 1H, $j = 14$ Hz, $j = 8.7$ Hz) ppm; ¹³C
NMR(CDCl₃) 0.0, 18.9, 129.9, 143.0 ppm; ²⁹Si NMR(CDCl₃) δ-10.6 ppm.

trans-1-PROPENYLTRIMETHYLSILANE (3c): Following the approach of Zwelfel¹¹, a dry 1-necked, 250-mL round-bottomed
flask was charged with 3b/3c (2.3 g, 20 mmol, *clastrans = 7.3*).¹¹ To the flask was added disthyl ethe nais was Granged with the Puerto 1 at 5, 20 name, callude (0.54 g, 3 name). The sample was most overly structure,
then intellect with the Puerto Richard star for 3 days. The reaction mixture was decarded from a gummy resi

ISOBUTENYLTRIMETHYLSILANE (3d): A dry 3-necked, 1-L round-bottomed flask, equipped with a magnetic stirring bar
addition tunnel and water condenser, was charged with magnesium (8.0 g, 330 mmol), isobutenyl bromide¹⁴ (40. the mixture was heated at refux temperature for one additional hour. To the vinyl Grignard was added trimethylthe mexture was heated at reflux temperature for one additional hour. To the vinyi Grignard was added trimsthylesity chloride (32.5 g, 300 mmol) dropwise. The solution was heated at reflux for one hour and allowed to coo

ISOBUTENYLDIMETHYLPHENYLSBLANE(3e): As for 3d above, from dimethylphenyisilyi chloride (61.0 g, 357 mmol) was solution contributions in rurrient rubic, wherease; As for an above, from other systems obtained 47.5 g (70% yield, GC - 98% purity) of 3e. (bp 62°C (0.4 forr); FR(TF) 1620 (C=C), 1248 (C=S), 1112 (Si-Ph) om⁻¹; MS, mz

1308UTENYLTRIETHYLSILANE(3f): As for 3d above, from triethylsilyi chloride (15.0 g, 100 mmol) was obtained 11.2
g. (65% yield, GC - 39% purity) of 3f. bp 95°C (26 torr); IR(TF) 1622 (C=C), 1237 (C-Si) cm⁻¹; MS, m/z
170(Calc'd. for C₁₀H₂₉Si: C, 70.50; H, 13.01 Found: C, 70.47; H, 12.99.

ISOMERIC TRIMETHYLSILYLETHANOLS(6acuß): A dry 2-recked, 250-mL round-bottomed flask, equipped with a magnetic ISOMERIC TRIMETHYLSE TLETHAROLS(6802): A ory 2-recked, 200-rm. roting-concomed near, equipped with a magnetic
stirring bar and Dry los / acetone condenser was charged with IPCBH₂ (1.14 M in ather, prepared from (+)-0-pi added followed by 10 ml, of 3M aqueous sodium hydroxide and 10 ml, 30% hydrogen peroxide dropwise. The reaction mixture was heated at reflux for 2 h. The reaction mixture was cooled to noom temperature and pentane (50 ml.) was added. The aqueous phase was saturated with K₂CO₃, and the separated organic phase was concentrated, a mixture was heated at reflux for 2 h. The reaction mixture was cooled to room temperature and pantane (50 ml.) was NMR(CDCl₃) δ -0.6 ppm.

1-(TRIMETHYLSILYL)-1-PROPANOL(6b): Method 1 (from a 3b/3c mbrb/ra/BMS) A dry 2-nacked, 250-mL round-bottomed flask, equipped with a magnetic stirring bar and water condenser was charged with BMS (1.25 mL, 12.5 mmol) in hexana (40 was attitude to start the contract of the second contract of the contract of the contract of the module of the nitrogen, and THF was added followed by 5 mil. each of 3M NaOH followed by 30% H₂O₂ dropwise. The reaction mixture was heated at reflux for 2 h, cooled to room temperature and pertane (50 mil.) was added. The aqueous saturated with K₂CO₃, and the separated organic phase was dried over NaSO₄ and distilled to give 3.0 g (90% yield, GC > 99% purity) of 60 (cup) = 95.5). bp 70°C / 56 torr (iii.⁶ bp 55°C / 28 torr). The ¹H NMR USE FIRE (CORES) and the property of the USB (CC) = 90.5). bp 70°C / 56 for (\ln ⁵ bp 55°C / 28 for). The ¹H NMR signals of Me₃Si were successively shifted by Eu(+)-(fib)₃ downlied to 1.2 ppm and 1.3 ppm, and in $[0.1]$ ³⁶ = 0.00 (c. 10 in hazane); The ¹H NMR signals of Me₃Si were successively shifted by Eu(+)-(fc))₃
downfield to 0.9 ppm and 0.95 ppm, and integrated to determine the ee. *Method 3* (from 3c/IPCBH₂). Analo Method 2, from 3c (0.48 g, 4 mmol) was obtained 0.31 g (69% yield, GC - 98% purity jot 8b. [or j³⁵ = +0.87 (neat). The ¹H NMR signals of Me_aSI were aucossively shifted by Eu(+)-(fic)₃ downfield to 1.35 ppm (+) and 1.42 ppm (-), and integrated to determine the ee, 36%.

2-METHYL-1-TRIMETHYLSILYL-1-PROPANOL(6d): Method 1 (from 3d/BMS) As for 6b above, from 3d (3.2 g, 25 mmol) was obtained 2.9 g (79% yield, GC - 98% purty) of 6d, bp 70°C (17 ton); d 0.836. The ¹H NMR signals 25 mmol) was obtained 2.9 g (73% yield, GC - 98% purty) of 6d. bp 70°C (17 tori): d 0.836. The 'H NMR signals
of Me₉Si were successively shifted by Eu(-)-{60}], downfield to 1.2 ppm and 1.4 ppm, and integrated to dete temperature. 3d (8.4 g, 50 mmol) was added. The mixture was allowed to stir for 5 h at room temperature. The solid LgI₂BH disappeared, the organoborane was oxidized by 20 mL each of 3M NaOH followed by 30% H₂O₂ The reaction mixture was heated at reflux for 2 h. The reaction mixture was cooled to room temperature and pertane (100 mL) was added. The appeous phase was saturated with K₂CO₃, and the separated organic phase was dried over
Na₂SO₄ and distilled to give 5.4 g (74% yield) of 8d. [q2³⁸ = +5.45 (neat), The ¹H NMR signals of 00.32%

2-METHYL-1-DIMETHYLPHENYLSRLYL-1-PROPANOL(8e): As for 6d above, 3e gave a residue which was purified by flesh
chromatography (4.7 g, 90% yield, GC - 97.5% purify, silica gel 40 - 63 microns, R₁ = 0.33 in 7:93 ethyl acet 1111 (3-Pri) cm ⁻; M3: *mz* 206 (M⁻), 186(17), 137(21), 136(100), 105(21), 73(48); ¹H RMH(CDCL₃) 0 0 351(s, 8H), 0,8(21), 73(41), 137(21), 136(100), 105(21), 73(48); ¹H RMH(CDCL₃) 0 0 351(s, 8H), 0,8(8, 8H), 7

2-METHYL-1-TRIETHYLSILYL-1-PROPANOL(6f): Method 1 (from 39/BMS) gave, as for 6e, 1.6 g, 88% yield, GC - 99% purky silica gel 40 - 63 microns, R₁ = 0.35 in 0.6:10 ethyl acetate / hexane). Further purification by short path
stiliation gave 1.4 g (75% yield, GC - 100% purity) of 6f. bp 63°C (0.15 torr); d 0.875 The ¹H NMR signals distillation gave 1.4 g (75% yield, of the doublet for the cumsthine hydrogen of each enantiomer were successively shifted by Eu(+)-(fic)), downlield
to 8.35 ppm and 6.55 ppm, and integrated to determine the ee. IR(TF) 3460 (-OH), 1240 (C-SI), 1018 (-CH₂-C to 8.35 ppm and 6.55 ppm, and imaginated to determine the ee. IR(TF) 3460 (-OH), 1240 (C-SI), 1016 (-CH₂-CH₃), 737 (C-SI) cm¹; MS. m2 186(M-2, 31), 159(18), 115(39), 103(10), 87(94), 75(88), 59(51); ¹H NMR(CDCL₃ (+), and integrated to determine the ee, 40%.

meso- and di-BIS(1-TRIMETHYLSILYL)ISOBUTYL]BORANE(4d): An NMR tube with a rubber septum was flame-dried and cooled to room temperature under a nitrogen atmosphere. The reagents were introduced into the NMR tube by syringe. BMS (0.05 mL, 0.5 mmol.) and CDCL, (0.4 mL.) were introduced, followed by 3d (0.128 g, 1 mmol.) The sample was
mixed well by hand-shaking. The ¹¹B NMR of this sample showed that the reaction was completed in ca. 30 mins.

and 41 were similarly prepared. To 4d as prepared above, methanol (0.02 mL, 0.5 mmol) was added dropwise under a nitrogen atmosphere and the sample was mixed well and allowed to stand at room temperature overnight. The solvents were removed with a continuous stream of nitrogen followed by high vacuum. CDCL₃ (0.4 mL) was added, and the ¹¹8
NMR showed that the dialkylborane formed 5d completely. The separation by capillary GC showed that the ra NMR showed that the diality loome formed 5d completely. The separation by capillary GC showed that the ratio of
these two diastereomers (dl / meso) is ca. 7 to 1, and the retention time of meso form is shorter than di form mese two chastereorners (cf / meso) is ca. 7 to 1, and the retention time of meso form is shorter than of form.
 1 H NMR(CDCL₃) 5 O.16(s, 18H), 0.61(d, 2H, J = 6.1 Hz), 0.98(d, 6H, J = 6.6 Hz), 1.01(d, 6H, J = mers (dl / meso) is ca. 9 to 1, and the retention time of meso form is shorter than di form. ¹H NMR(CDCL) δ 0.70(m, 14H), 0.97(m, 30H), 2.02(m, 2H), 3.66, 3.72(s, 3H total in a ca. 1:10 area ratio) ppm. (7d): To 4d as prepared above, water (0.009 g, 0.5 mmol) was added under a nitrogen atmosphere and the sample was mixed well and allowed to stand at room temperature overnight. The solvents were removed with a continuous stream of nitrogen, followed by high vacuum. CDCl₃ (0.4 mL) was added, and the ¹¹B NMR showed that the dialky borane formed the borinic acid completely. The separation by capitary GC showed that the ratio of these two diasters formed the meso) is ca. 6 to 1, and the retention time of meso form is shorter than d form. ¹H NMR(CDCL) δ 0.10(s, 18H), 0.69(d, 2H, J = 4.8 Hz), 1.04(d, 6H, J = 6.8 Hz), 1.07(d, 6H, J = 6.8 Hz), 2.00(m, 2H), 4.80, 5.00(s, 1H to ca. $1:12$ area ratio). To was similarly prepared. In this case, the capillary GC failed to separate these two diastersomers. ¹H NMR (CDCL₃) δ 0.30(s, 6H), 0.34(s, 6H), 0.73(d, 2H, J = 5.2 Hz), 0.88(d, 12H, J = 6.9 1.85(m, 2H), 4.91, 5.11(s, 1H total in a ca. 1:11 area ratio), 7.33(m, 10H) ppm. For 71, capillary GC showed that the ratio of these two diastersomers (di) meso) is ca. 6 to 1, and the retention time of meso form is shorter
than di form. ¹H NMR(CDCl₃) δ 0.71(m, 14H), 0.97(m, 14H), 1.97(m, 2H), 4.96, 5.10(a, 1H total in a ca. 1. ratio) porn. See Table 2 for the spectral data.

2-METHYL-1-TRIMETHYLSILYL-1-PROPYL α-METHOXY-α-TRIFLUOROMETHYLPHENYLACETATE was prepared
by a procedure analogous to that reported by Mosher.⁹ Into a dry 50 mL round-bottomed flask 6d (0.021 g, 0.15 mmol) and distilled (-)-MTPACI (0.0379 g, 0.15 mmol) were mixed with carbon tetrachionde (5 drops) and dry
pyridine (5 drops) and allowed to stand for 12 h at room temperature. Water (1 mL) was added and the reaction Finding transfered to a separatory funnel with disting sther (20 ml.). After washing with dilute HCl, saturated
many hand water, the either solution was dried over Na₂SO₄, filtered, evaporated and to the residue was
a 7.16, 7.23 ppm.

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